

Date: Tuesday, 11/11/2008 12:46:12 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	COMFORT SEAT KIT (FITS LH & RH)
Job Number :	43323		
Estimate Number :	13624		
P.O. Number :		Part Number :	D205778011
This Issue :	11/11/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	IIN D205-778 REV A
First Issue :	/ /	Project Number :	N/A
Previous Run :	43322	Drawing Revision :	A
Written By :		Material :	
Checked & Approved By :		Due Date :	10/12/2008
Comment :	Est Rev:A 08-10-20 New Issue DD verified by:		

Qty: 1 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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for JWD 08.12.08



Comment: Photocopy bluefile & type labels per PPP D205-778-011 CHG 001

09/01/09

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

3.0	D37521	Seat Frame
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Seat Frame
 batch: *43360 43358*

4.0	D3755041	Seat Cushion
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Seat Cushion
 batch: *B43542*

5.0	D3756041	Cushion
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Cushion
 batch: *43343*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

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Seq. #:

Machine Or Operation:

Description :

6.0

D3758041

Clamp



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Clamp

batch: 43365

SS 09/01/09 (X)

7.0

D3777041

Clamp



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Clamp

batch: 43366

SS 09/01/09 (X)

8.0

D38003200

Hook and Loop Strip (2" Hard)



Comment: Qty.: 0.5250 f(s)/Unit Total : 0.5250 f(s)

Hook and Loop Strip (2" Hard)

1- cut to 6.00"

batch: 43367

comp let you
want take 0.

SS 09/01/09 (X)

9.0

AN52510R8

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw

batch: M108254

SS 09/01/09 (X)

10.0

AN9703

Washers



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washers

batch: M109754

SS 09/01/09 (X)

11.0

AN960JD10

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

batch: M109061

SS 09/01/09 (X)

12.0

MS21042L3

Nut



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

batch: M108816

SS 09/01/09 (X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Machine Or Operation:

Description :

13.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Sorlatore

14.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-778-011

Location: _____

PPP Rev: A

9/1/12

SD

15.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/01/12

Job Completion



MF 09-01-11

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries